



**ARM PURIFICATION**  
BY APPLIED ENERGY SYSTEMS

# Point-of-Use Purifiers

Gas Purifiers for Low Flow Rate Applications

## Low flow rate applications have big implications.

ARM Purification delivers a full suite of point-of-use purifiers that meet your precise requirements and exceed your expectations.

Our point-of-use purifiers are designed for high purity and ultra high purity applications that require impurity levels in process gases to be 100 PPT or less. Learn how they uphold the highest standard of purity for gas delivery systems.

ARM Purification also has frame mounted and bulk systems for larger flow rates.

## Our Suite of Point-of-Use Gas Purifiers

### Vessel Only Purifiers

Operate without requiring heat to remove impurities.

### Nova Series In-Line Purifiers

Incorporate a heater, temperature indication, and control.

### At-a-Glance

#### FEATURES

- Flow rates from 0.2 slpm up to almost < 2,000 slpm\*
- 316L stainless steel construction
- Integral Particle Filtration
- Simple installation
- Inlet/outlet fittings
- Sub-micron particle filtration

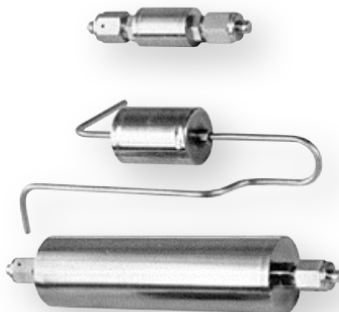
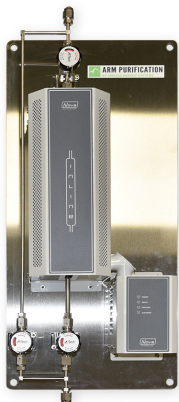
#### OPTIONS

- Inlet/outlet valves

#### APPLICATIONS

- Weld gas/purge gas
- Pharmaceutical production
- Semiconductor process equipment
- Analytical equipment
- Annealing cover gas
- Solar and energy

\*Bulk Solutions also available



## Point-of-Use Purifier Specs

Including standard sizes, dimensions, and pressure rating.

Model Number	Diameter Inches	Length Inches	Standard MVCR Fittings	Maximum Pressure Rating (psig)
<b>100330</b>	1.0	3.30	1/4" (V04)	250
<b>150330</b>	1.5	3.30	1/4" (V04)	250
<b>150450</b>	1.5	4.50	1/4" (V04)	250
<b>200630</b>	2.0	6.30	1/4" (V04)	250
<b>200880</b>	2.0	8.80	1/4" (V04)	250
<b>251250</b>	2.5	12.50	1/4" (V04)	250
<b>300790</b>	3.0	7.90	1/4" (V04) & 1/2" (V08)	250
<b>301000</b>	3.0	10.00	1/4" (V04) & 1/2" (V08)	200
<b>301250</b>	3.0	12.50	1/4" (V04) & 1/2" (V08)	200
<b>301820</b>	3.0	18.20	1/4" (V04) & 1/2" (V08)	200
<b>401730</b>	4.0	17.30	1/4" (V04) & 1/2" (V08)	200
<b>401760</b>	4.0	17.60	1/4" (V04) & 1/2" (V08)	200
<b>402000</b>	4.0	20.00	1/4" (V04) & 1/2" (V08)	200
<b>602760</b>	6.0	27.60	1/2" (V08) & 3/4" (V12)	150
<b>605100</b>	6.0	51.00	1/2" (V08) & 3/4" (V12)	150

*\*Additional sizes available upon request*

## Series Overview

ARM Purification offers world-class ambient operation purifier technology optimized for a wide range of flow rates. Following are details about each series. For more information, refer to each Series' individual datasheet.

# IG Series

The IG series purifiers are engineered to remove impurities from **Inert Gases**, such as Ar, N<sub>2</sub>, He, Ne, Kr, and Xe. The IG series is designed for high and ultra high purity applications that require process gas impurity levels of 100 PPT or less.

For more purifiers that remove CH<sub>4</sub> or N<sub>2</sub>, explore our NOVA™ Rare Gas Purifiers, and NOVA™ Nitrogen Gas Purifiers.

IG Series Media					
Fill Material	Impurities Removed	Outlet Purity	Factory Regenerable	Dangerous Goods	Lifetime of 1 year based on inlet challenge
IG-101	H <sub>2</sub> O	< 100 ppt	yes	no	3 ppm H <sub>2</sub> O
IG-103	H <sub>2</sub> O, CO <sub>2</sub> , NMHC, Acids & Bases, Refractory Compounds	< 100 ppt	yes	no	1 ppm H <sub>2</sub> O
IG-105	H <sub>2</sub> O, H <sub>2</sub> , O <sub>2</sub> , CO, CO <sub>2</sub> , NMHC	< 100 ppt	yes	yes	1 ppm O <sub>2</sub>
IG-106	H <sub>2</sub> O, H <sub>2</sub> , O <sub>2</sub> , CO, CO <sub>2</sub> , NMHC, Acids & Bases, Refractory Compounds	< 100 ppt	yes	yes	1 ppm O <sub>2</sub>
IG-108	H <sub>2</sub> O, H <sub>2</sub> , O <sub>2</sub> , CO, CO <sub>2</sub> , NMHC, Sulfur Compounds	< 100 ppt	yes	yes	1 ppm O <sub>2</sub>
IG-115	NMHC, Refractory Compounds, DMF	< 100 ppt	yes	no	1 ppm NMHC (as Toluene)

# RG Series

The RG series purifiers are engineered to remove impurities from **Reactive Gases**, such as H<sub>2</sub>, D<sub>2</sub>, H<sub>2</sub>/Ar, H<sub>2</sub>/N<sub>2</sub>, and H<sub>2</sub>/He. The RG series is designed for high and ultra high purity applications that require process gas impurity levels of 100 PPT or less.

RG Series Media					
Fill Material	Impurities Removed	Outlet Purity	Factory Regenerable	Dangerous Goods	Lifetime of 1 year based on inlet challenge
RG-201	H <sub>2</sub> O	< 100 ppt	yes	no	3 ppm H <sub>2</sub> O
RG-203	H <sub>2</sub> O, CO <sub>2</sub> , NMHC, Acids & Bases, Refractory Compounds	< 100 ppt	yes	no	1 ppm H <sub>2</sub> O
RG-205	H <sub>2</sub> O, O <sub>2</sub> , CO, CO <sub>2</sub> , NMHC	< 100 ppt	yes	yes	1 ppm O <sub>2</sub>
RG-206	H <sub>2</sub> O, O <sub>2</sub> , CO, CO <sub>2</sub> , NMHC, Acids & Bases, Refractory Compounds	< 100 ppt	yes	yes	1 ppm O <sub>2</sub>
RG-215	NMHC, Refractory Compounds, DMF	< 100 ppt	yes	no	1 ppm NMHC (as Toluene)

# AG Series

The AG series purifiers are engineered to remove impurities from **Acid and Corrosive Gases**, such as  $\text{Cl}_2$ ,  $\text{HCl}$ ,  $\text{HBr}$ , and  $\text{BCl}_3$ . The AG series is designed for high and ultra high purity applications that require process gas impurity levels of 1 PPB or less. Contact factory for complete list of gases.

AG Series Media						
Fill Material	Gas Purified	Impurities Removed	Outlet Purity	Factory Regenerable	Dangerous Goods	Lifetime of 1 year based on inlet challenge
AG-301	Any Acid Gas	$\text{H}_2\text{O}$	1 < ppb	no	no	1 ppm $\text{H}_2\text{O}$
AG-302	$\text{HCl}$	$\text{H}_2\text{O}$ & Metals	1 < ppb	no	no	1 ppm $\text{H}_2\text{O}$
AG-303	$\text{HBr}$	$\text{H}_2\text{O}$	1 < ppb	no	no	1 ppm $\text{H}_2\text{O}$

# HG Series

The HG series purifiers are engineered to remove impurities from **Hydride Gases**, such as  $\text{SiH}_4$ ,  $\text{SiH}_4/\text{H}_2$ ,  $\text{Si}_2\text{H}_6$ ,  $\text{AsH}_3$ ,  $\text{PH}_3$ ,  $\text{NH}_3$ ,  $\text{B}_2\text{H}_6$ ,  $\text{H}_2\text{S}$ ,  $\text{H}_2\text{Se}$ ,  $\text{H}_2\text{Se}/\text{H}_2$ ,  $\text{GeH}_4$ ,  $\text{GeH}_4/\text{H}_2$ , and  $\text{Ge}_2\text{H}_6$ . The HG series is designed for high and ultra high purity applications that require process gas impurity levels of 1 PPB or less. Contact factory for complete list of gases.

HG Series Media						
Fill Material	Gas Purified	Impurities Removed	Outlet Purity	Factory Regenerable	Dangerous Goods	Lifetime of 1 year based on inlet challenge
HG-501	Hydrides	$\text{H}_2\text{O}$ , $\text{O}_2$ , $\text{CO}_2$	< 1 ppb	no	yes	1 ppm $\text{O}_2$
HG-502	Ammonia	$\text{H}_2\text{O}$ , $\text{O}_2$ , $\text{CO}_2$ , NMHC	< 1 ppb	yes	yes	1 ppm $\text{O}_2$
HG-508	Hydrides	$\text{H}_2\text{O}$	< 1 ppb	no	no	3 ppm $\text{H}_2\text{O}$

# OG Series

The OG series purifiers are engineered to remove impurities from **Oxygen and Oxygenated Gases**, such as O<sub>2</sub>, CDA, N<sub>2</sub>O, and NO. The OG series is designed for high and ultra high purity applications that require process gas impurity levels of 100 PPT or less.

OG Series Media					
Fill Material	Impurities Removed	Outlet Purity	Factory Regenerable	Dangerous Goods	Lifetime of 1 year based on inlet challenge
OG-601	H <sub>2</sub> O	< 100 ppt	yes	no	3 ppm H <sub>2</sub> O
OG-602	H <sub>2</sub> O, CO <sub>2</sub> , NMHC, Acids & Bases, Refractory Compounds	< 100 ppt	yes	no	1 ppm H <sub>2</sub> O
OG-605	Acids & Bases, Refractory Compounds	< 1 ppb	no	no	1 ppm Toluene
OG-606	H <sub>2</sub> O, CO <sub>2</sub> , NMHC	< 100 ppt	yes	no	3 ppm H <sub>2</sub> O
OG-615	NMHC, Refractory Compounds, DMF	< 100 ppt	yes	no	1 ppm NMHC (as Toluene)

# CO2 Series

The CO<sub>2</sub> series purifiers are engineered to remove impurities from **Carbon Dioxide Gas**. The CO<sub>2</sub> series is designed for high and ultra high purity applications that require process gas impurity levels of 100 PPT or less.

CO2 Series Media					
Fill Material	Impurities Removed	Outlet Purity	Factory Regenerable	Dangerous Goods	Lifetime of 1 year based on inlet challenge
CO2-701	H <sub>2</sub> O	< 100 ppt	yes	no	3 ppm H <sub>2</sub> O
CO2-703	H <sub>2</sub> O, O <sub>2</sub> , CO, H <sub>2</sub> , NMHC, Acids & Bases, Refractory Compounds	< 100 ppt	yes	yes	1 ppm O <sub>2</sub>
CO2-715	NMHC, Refractory Compounds, DMF	< 100 ppt	yes	no	1 ppm NMHC (as Toluene)

# CO Series

The CO series purifiers are engineered to remove impurities from **Carbon Monoxide Gas (CO)**. The CO series is designed for high and ultra high purity applications that require process gas impurity levels of 100 PPT or less.

CO Series Media					
Fill Material	Impurities Removed	Outlet Purity	Factory Regenerable	Dangerous Goods	Lifetime of 1 year based on inlet challenge
CO-801	H <sub>2</sub> O, O <sub>2</sub> , CO <sub>2</sub>	< 1 ppb	no	no	1 ppm H <sub>2</sub> O

# FG Series

The FG series purifiers are engineered to remove impurities from **Fluorocarbon Gases**, such as CF<sub>4</sub>, C<sub>2</sub>F<sub>6</sub>, C<sub>3</sub>F<sub>8</sub>, C<sub>4</sub>F<sub>8</sub>, CClF<sub>3</sub>, CCl<sub>2</sub>F<sub>2</sub>, CCl<sub>4</sub>, CHF<sub>3</sub>, and CH<sub>3</sub>F. The FG series is designed for high and ultra high purity applications that require process gas impurity levels of 100 PPT or less. Contact factory for complete list of gases.

FG Series Media					
Fill Material	Impurities Removed	Outlet Purity	Factory Regenerable	Dangerous Goods	Lifetime of 1 year based on inlet challenge
FG-903	H <sub>2</sub> O	< 100 ppt	no	no	3 ppm H <sub>2</sub> O
FG-908	H <sub>2</sub> O, H <sub>2</sub> , O <sub>2</sub> , CO, CO <sub>2</sub> , NMHC, Sulfur Compounds	< 100 ppt	no	yes	1 ppm O <sub>2</sub>

# HCG Series

The HCG series purifiers are engineered to remove impurities from **Hydrocarbon Gases**, such as CH<sub>4</sub>, C<sub>2</sub>H<sub>2</sub>, C<sub>2</sub>H<sub>4</sub>, C<sub>2</sub>H<sub>6</sub>, and C<sub>3</sub>H<sub>8</sub>. The HCG series is designed for high and ultra high purity applications that require process gas impurity levels of 100 PPT or less, except for HG-1106 which has levels of < 1 PPT.

For a purifier that removes N<sub>2</sub> from methane, explore our NOVA™ Methane Purifier.

HCG Series Media					
Fill Material	Impurities Removed	Outlet Purity	Factory Regenerable	Dangerous Goods	Lifetime of 1 year based on inlet challenge
HCG-1106	H <sub>2</sub> O	< 100 ppt	no	no	3 ppm H <sub>2</sub> O
HCG-1108	H <sub>2</sub> O, H <sub>2</sub> , O <sub>2</sub> , CO, CO <sub>2</sub> , NMHC, Sulfur Compounds	< 100 ppt	no	yes	1 ppm O <sub>2</sub>
HCG-1115	NMHC, Refractory Compounds, DMF	< 100 ppt	no	no	1 ppm NMHC (as Toluene)

# Ordering Information

Example: Inert Gas Purifier



## Class

IG = Inert Gas

## Fill

See IG Series Media chart for details.

## Size

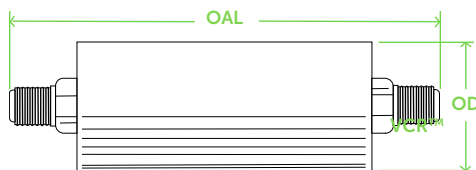
First two digits are the diameter (OD); Last four digits are the length (OAL) in inches.

## Fittings

V04=1/4"      V12=3/4"  
V08=1/2"      V16=1"

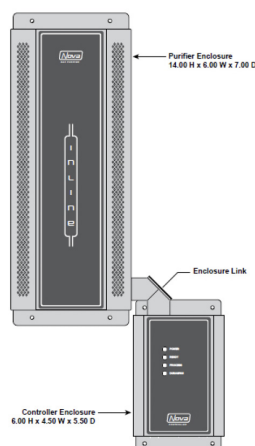
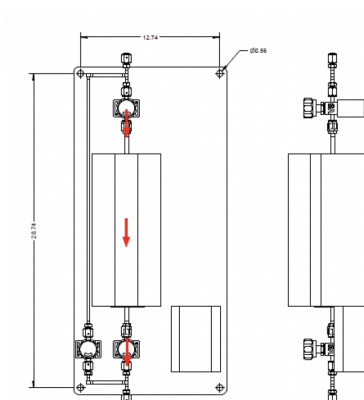
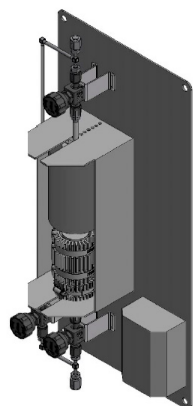
## Filtration

No letter = .1 micron filter  
F = 1.5nm filter



# NOVA™ Nitrogen Gas Purifier

## Nova Series Dimensions



### SPECIFICATIONS

#### GASES PURIFIED

- Nitrogen ( $N_2$ ) and Nitrogen Mixtures

#### DESIGN FLOW RATE

Up to 10 slpm

#### IMPURITIES REMOVED

- Oxygen ( $O_2$ ) < 1 ppb
- Carbon Monoxide (CO) < 1 ppb
- Carbon Dioxide ( $CO_2$ ) < 1 ppb
- THC (as  $CH_4$ ) < 1 ppb
- Moisture ( $H_2O$ ) < 1 ppb
- Hydrogen ( $H_2$ ) < 1 ppb

#### MAXIMUM PRESSURE

150 PSIG

## Nova Series Ordering Information

Example: NOVA Nitrogen Gas Purifier

<b>N</b>	—	<b>2101</b>	—	<b>200880</b>	—	<b>N</b>	—	<b>F</b>	—	<b>115N</b>
Product Line		Fill		Model Number		Working Gas		Filtration		Power Supply

#### Product Line

N - Nova Series

#### Model Number

200880 - For flow rates up to 10 slpm

#### Filtration

F - 1.5 nm filter

#### Fill\*

2101 - Nitrogen Gas Media

#### Working Gas

N - Nitrogen Gas

#### Power Supply

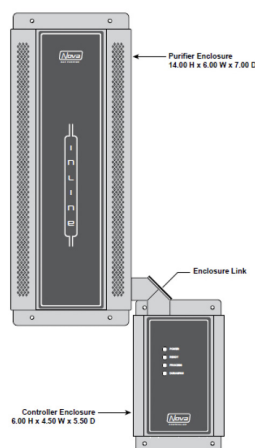
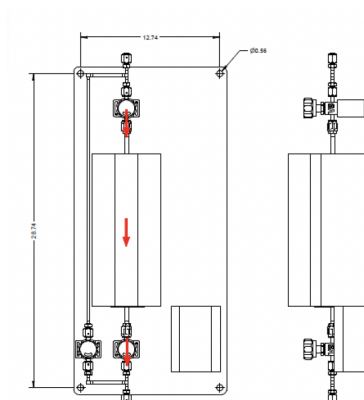
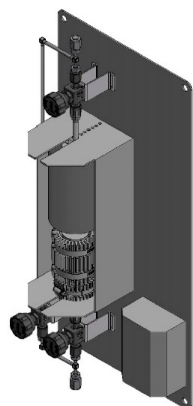
115N - 115V with Nema plug  
230C - 230V with CEE 7/7 plug  
230B - 230V with BS 1363 plug

\*Other options available for rare gases and methane.



# NOVA™ Rare Gas Purifier

## Nova Series Dimensions



## SPECIFICATIONS

### GASES PURIFIED

- Ar, He, Ne, Xe, Kr

### DESIGN FLOW RATE

Up to 10 slpm

### IMPURITIES REMOVED

- Oxygen ( $O_2$ ) < 1 ppb
- Carbon Monoxide (CO) < 1 ppb
- Carbon Dioxide ( $CO_2$ ) < 1 ppb
- THC (as  $CH_4$ ) < 1 ppb
- Moisture ( $H_2O$ ) < 1 ppb
- Hydrogen ( $H_2$ ) < 1 ppb
- Nitrogen ( $N_2$ ) < 1 ppb

### MAXIMUM PRESSURE

150 PSIG

## Nova Series Ordering Information

Example: NOVA Rare Gas Purifier

<b>N</b>	—	<b>2102</b>	—	<b>200880</b>	—	<b>R</b>	—	<b>F</b>	—	<b>115N</b>
Product Line		Fill		Model Number		Working Gas		Filtration		Power Supply

### Product Line

N - Nova Series

### Model Number

200880 - For flow rates up to 10 slpm

### Filtration

F - 1.5 nm filter

### Fill\*

2102 - Rare Gas Media

\*Other options available for nitrogen gases and methane.

### Working Gas

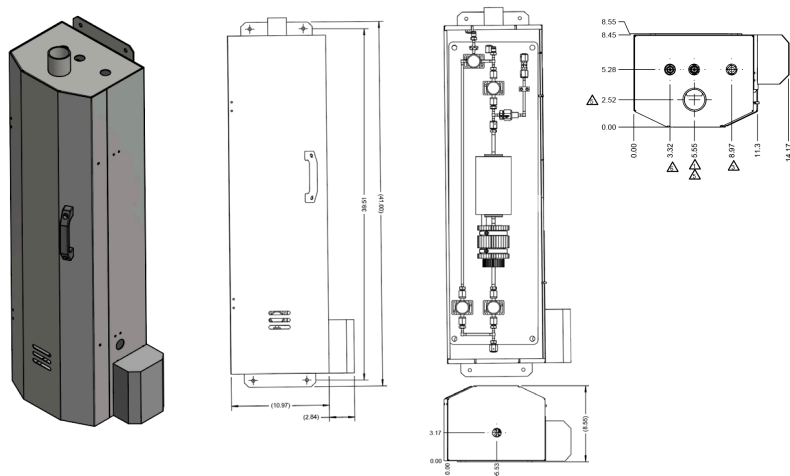
R - Rare Gases that contain  
< 10ppm N

### Power Supply

115N - 115V with Nema plug  
230C - 230V with CEE 7/7 plug  
230B - 230V with BS 1363 plug

# NOVA™ Methane Purifier

## Nova Series Dimensions



## SPECIFICATIONS

### GASES PURIFIED

- Methane  $\text{CH}_4$

### DESIGN FLOW RATE

Up to 10 slpm

### IMPURITIES REMOVED

- Moisture ( $\text{H}_2\text{O}$ ) < 1 ppb
- Oxygen ( $\text{O}_2$ ) < 1 ppb
- Nitrogen ( $\text{N}_2$ ) < 1 ppb

### MAXIMUM PRESSURE

150 PSIG

## Nova Series Ordering Information

Example: NOVA Methane Purifier

<b>N</b>	—	<b>2106</b>	—	<b>200880</b>	—	<b>M</b>	—	<b>F</b>	—	<b>115N</b>
Product Line		Fill		Model Number		Working Gas		Filtration		Power Supply

### Product Line

N - Nova Series

### Model Number

200880 - For flow rates up to 10 slpm

### Filtration

F - 1.5 nm filter

### Fill\*

2106 - Methane Media

### Working Gas

M - Methane  $\text{CH}_4$

### Power Supply

115N - 115V with Nema plug  
230C - 230V with CEE 7/7 plug  
230B - 230V with BS 1363 plug

\*Other options available for nitrogen gases and methane.

Learn how we can help you meet your gas purification needs by visiting [www.arpurification.com](http://www.arpurification.com).

For more information, contact your ARM Purification sales rep or visit [arpurification.com/request-quote/](http://arpurification.com/request-quote/).

To place an order, email [orders@appliedenergysystems.com](mailto:orders@appliedenergysystems.com).